

Registered Data Sheet Perforating System Evaluation, API RP 19B Section 1

API Form 19B-Section 1 ☑ Conforms to All Requirements of Section 1				☐ Special Test - See Remarks/Exceptions below								
Service Company Available to all from Titan Specialties Ltd.				Explosive weight 38.8 gm, RDX powder, Case Material Steel								
Gun OD & Trade Name 7" EXP C	e 7" EXP Gun, 12 SPF 135/45 Degree				325	1 hr	3 hr	24		100 hr	200 hr	
Charge Name 7" 38.8 Gm RDX SBH, Low Debris Liner			Max Temp, °F 325 1 hr 3 hr 24 Maximum Pressure Rating 13,000 psi, Carrier Material							H.T. Steel	200111	
Manufacturer Charge Part No. FLO-7039-312CF Date of Manufacture 01 April 2011			Shot Density Tested								12	
Gun Type Hollow Steel Carrier, Expendable (HC, E)				Recommended Minimum ID for Running 7,50								
Phasing Tested 135/45 degrees, Firing Order: X Top down Bottom up				Available Firing Mode: X Selective X								
Debris Description Small steel chips, usually retained in carrier			Debris Weight n/a gm/charge, Debris n/a								Simultaneous in ³ /charge	
Remarks/Exceptions per Section 1.11												
Casing Data 9-5/8" OD,	Weight 2	17	lb/ft, AP	l Grade,	L-80 [Date of Section	Test	1 17	16 May 2	011		
Target Data 96" OD,	Amount of Cement	6,670	lb, Amo	ount of Sand	13	3,339	1 b. 7 7	mount of Wat		3,486	Ib.	
Date of Compressive Strength Test 1	7 May 2011	Briquette Com	npressive Stren	ngth	8,633	psi	Age of Ta		2		days	
Shot No.	No 1 No 2	No 3	No 4	No 5	No 6	No 7	No 8	N= 0	N- 10	N- 11		
Clearance, in.	110 70 M	0.84	0.97	0.65	0,97	//	18997554	No 9	No 10	No 11		
Casing Hole Diameter, Short Axis, in		1.13	1.06	1,11	1.05	1.01	0.70	1.03	0.70	0.84		
Casing Hole Diameter, Long Axis, in		1.14	1.06	1:12	111	1.02	1.09	1.05	1.12	1.11		
	1.14 1.10	1.14		1.12	_		1.11	1.06	1.12	1.12		
Total Depth, in.	10.72 9.47	10.27	9.47	30.47	10.67	1.02	1.10	1.06	1.12	1.12		
Burr Height, in.		0.16	0.19	0.17	0.13	0.14	0.12	0.15	0.18	0.16		
•			7//	-	0.10		0.12	-	0.10	0.16		
Shot No	No 12 No 13	No 14	No 15	No 16	No 17	No 18	No 19	No 20	No 21	No 22	Average	
Clearance, in.	0.97	10/1	((2)								XXXXXX	
Casing Hole Diameter, Short Axis, in	1.09	" IVI									1.09	
Casing Hole Diameter, Long Axis, in	1.10	7 7 2									1.10	
Average Casing Hole Diameter, in		1/4									1.10	
Total Depth, in.											10.37	
Burr Height, in.	0.09										0.15	
Remarks 0.65" standoff at 0° bank. Shot #1 at 1	80° phasing.											
Manufacturer's Certification	(5)6											
Type of Certification: X Self Third Party												
I certify that these tests were made according to the procedures as outlined in API 19B: Recommended Practice for Evaluation of Well Perforators, Second Edition, September 2006. All of the equipment used in these tests, such as the guns, jet charges detonator cord, etc., was standard equipment with our company for the use in the gun being tested and was not changed in any manner for the test. Furthermore, the equipment was chosen at random from stock and therefore will be substantially the same as the equipment that would be furnished to perforate a well for any operator. API neither endorses these tests nor recommends the use of the perforator system described.												
V CERTIFIED BY TO THE	R/h					_						
- That I	(Company Official) (Title)							143 H	43 HCR 4361, Milford, T		X 76670	
Name of test as it should appear on website: (Company Official) (Title) (Date) (Company) (Address) 7.00-in. EXP 12 SPF w/SBH FLO-7039-312CF												
Name of test as it appears on application and application date:												