

4 SPF (13 SPM) GUNFACTS®

Strip Material: Mild steel Strip Configuration: Threaded

Charge Loading Method: Threaded into formed strip

Mode of Fire:SimultaneousType of Tandem Connection:ContinuousInitiation Point:TOP fired only

Recommended Detonating Cord: 80 grains/foot, extra high velocity

Phasing	0°
Strip Part Number	0215-1**-041
Nominal O.D. (in)[mm]	1.72 [44]
Nominal Strip Thickness (in)[mm]	0.11 [3]
Typical Gun Swell at Ambient Conditions (in)[mm] Ambient Liquid Ambient Gas	N/A N/A
Min. Recommended Restriction (in)[mm]	1.78 [45]
Drift Gauge I.D. for Gun O.D. (in)[mm]	1.74 [44] using Gauge Length 12in [305]
Min. Recommended Washover Pipe Clearance: Casing Drift I.D. to Nom. Washover O.D. (in)[mm] Washover Drift I.D. to Nom. Gun O.D. (in)[mm]	N/A N/A
Max. Hardware Temperature (°F)[°C]	500 [260]
Max. Pressure (psi)[MPa]	15,000 [103]
Min. Detonating Cord Velocity (ft/s)[m/s]	23,000 [7,000]
Typical Length (ft)[m] 4 ft (12 shots) 7 ft (24 shots) 11 ft (40 shots)	3.67 [1.12] 6.67 [2.03] 10.67 [3.25]
Gun End to Top Shot Distance (in)[mm]	5.50 [140]
Approximate Weight Fully Loaded (lb/ft)[kg/m]	2.0 [3.0]
Max. Tension (lbf)[kN]	2,400 [11]
Charge Hole Thread Type	5/8" – 24 TPI

^{**} Gun length. Example: Use "07" for 7ft gun; etc.

API PERFORMANCE OF CHARGES COMPATIBLE WITH 1-11/16in, 4 SPF GUN SYSTEM

Charge Name	Charge Type	Charge Part Number [†]	Explosive Weight (g)	Shot Density (spf)[spm], Phasing	Entrance Hole (in)[mm]	Penetration (in)[cm]	Burr Height (in)[cm]	Casing Size (in)[mm]	Target Strength (psi)[MPa]
Perfecta	SDP	CAP-1708-421T	8.0	4 [13], 0°	0.24 [6]	20.41 [51.84]	0.05 [0.13]	4-1/2 [114]	7,170 [49.4]
-	ВН	CAP-1708-310B	8.0	6 [20], 0°	0.59 [15]	5.01 [12.73]	0.06 [0.15]	4-1/2 [114]	6,215 [42.9]

Note: All charges available with RDX, HMX and HNS. Table displays charges that have been API-19B or API RP-43 certified **Bold indicates API-19B certification**. *Italics indicate API RP-43 certification*

 $^{^\}dagger$ xxx-xxxx-3xxx for RDX, xxx-xxxx-4xxx for HMX, xxx-xxxx-5xxx for HNS





6 SPF (20 SPM) GUNFACTS®

Strip Material: Mild steel
Strip Configuration: Threaded

Charge Loading Method: Threaded into formed strip

Mode of Fire:SimultaneousType of Tandem Connection:ContinuousInitiation Point:TOP fired only

Recommended Detonating Cord: 80 grains/foot, extra high velocity

Phasing	0°				
Strip Part Number	0215-1**-061				
Nominal O.D. (in)[mm]	1.72 [44]				
Nominal Strip Thickness (in)[mm]	0.11 [3]				
Typical Gun Swell at Ambient Conditions (in)[mm] Ambient Liquid Ambient Gas	N/A N/A				
Min. Recommended Restriction (in)[mm]	1.78 [45]				
Drift Gauge I.D. for Gun O.D. (in)[mm]	1.74 [44] using Gauge Length 12in [305]				
Min. Recommended Washover Pipe Clearance: Casing Drift I.D. to Nom. Washover O.D. (in)[mm] Washover Drift I.D. to Nom. Gun O.D. (in)[mm]	N/A N/A				
Max. Hardware Temperature (°F)[°C]	500 [260]				
Max. Pressure (psi)[MPa]	15,000 [103]				
Min. Detonating Cord Velocity (ft/s)[m/s]	24,750 [7,500]				
Typical Length (ft)[m] 4 ft (18 shots) 7 ft (36 shots) 11 ft (60 shots)	3.67 [1.12] 6.67 [2.03] 10.67 [3.25]				
Gun End to Top Shot Distance (in)[mm]	5.00 [127]				
Approximate Weight Fully Loaded (lb/ft)[kg/m]	2.0 [3.0]				
Max. Tension (lbf)[kN]	2,400 [11]				
Charge Hole Thread Type	5/8" – 24 TPI				

^{**} Gun length. Example: Use "07" for 7ft gun; etc.

API PERFORMANCE OF CHARGES COMPATIBLE WITH 1-11/16in, 6 SPF GUN SYSTEM

Charge Name	Charge Type	Charge Part Number [†]	Explosive Weight (g)	Shot Density (spf)[spm], Phasing	Entrance Hole (in)[mm]	Penetration (in)[cm]	Burr Height (in)[cm]	Casing Size (in)[mm]	Target Strength (psi)[MPa]
Perfecta	SDP	CAP-1708-421T	8.0	4 [13], 0°	0.24 [6]	20.41 [51.84]	0.05 [0.13]	4-1/2 [114]	7,170 [49.4]
-	ВН	CAP-1708-310B	8.0	6 [20], 0°	0.59 [15]	5.01 [12.73]	0.06 [0.15]	4-1/2 [114]	6,215 [42.9]

Note: All charges available with RDX, HMX and HNS. Table displays charges that have been API-19B or API RP-43 certified **Bold indicates API-19B certification**. *Italics indicate API RP-43 certification*

 $^{^\}dagger$ xxx-xxxx-3xxx for RDX, xxx-xxxx-4xxx for HMX, xxx-xxxx-5xxx for HNS