The KnockOut 360 Test Regimen

Knockout 360 charges were developed using actual standard API oilfield casings. Targets were constructed with primary and secondary casings at various standoffs with fluid between the casings. Various casing weights were tested to ensure effective perforations were produced in the primary casing with minimal collateral damage on the secondary casing.

Testing Regimen

	Internal Casing	External Casing	Gun Position	Casing Position	Annulus Material
1	Lowest Weight	Lowest Weight	Centralized -0.50"	Decentralized +0.50"	Fluid
2	Highest Weight	Lowest Weight	Centralized -0.50"	Decentralized +0.50"	Fluid
3	Lowest Weight	Lowest Weight	Centralized -0.00"	Decentralized +0.00"	Fluid



Proprietary Technology

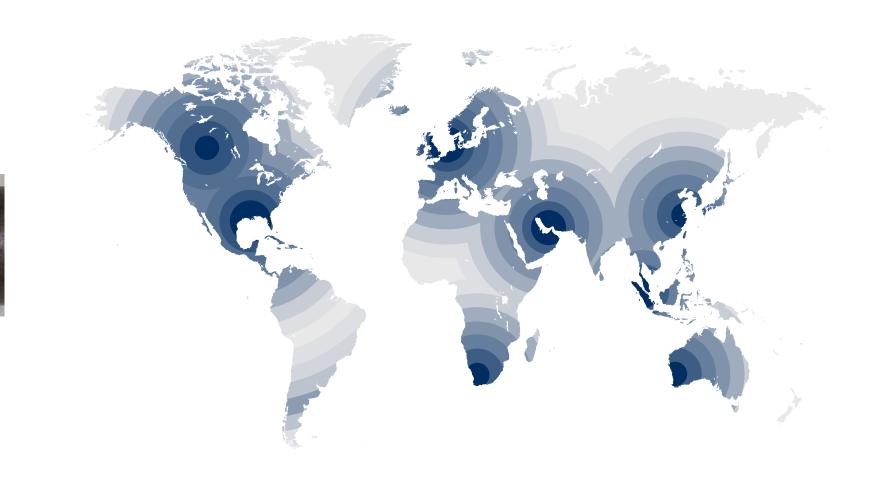
Hunting develops innovative technology that improves the way oil and gas are extracted, with a full range of applications below the wellhead including mud motors, premium connections, well perforating, logging and intervention tools.

Further Information

Web www.hunting-intl.com

Email

sales.titan@hunting-intl.com support.titan@hunting-intl.com



Geographic Footprint

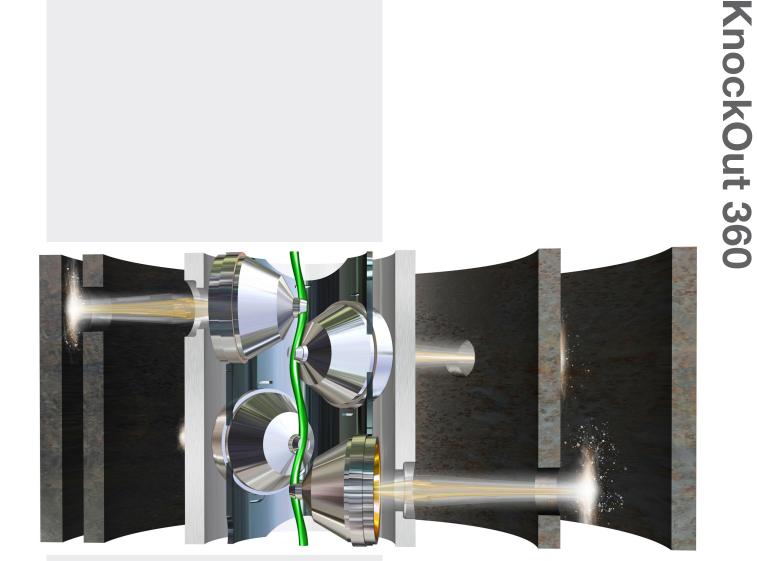
Manufacturing and distribution locations are strategically located in the key energy producing regions of the world.

Global Headquarters

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Ideal for plug and abandon (P&A) applications

Titan Division | Perforating Systems

Knockout 360 Shaped Charges and Perforating System

KnockOut 360

For 5-1/8" Perforating Systems

Hunting's KnockOut 360 is the ideal circulating shaped charge line for plug and abandon (P&A) applications.

Hunting's KnockOut 360 charges perforate 360° of the primary casing while maintaining consistent hole diameter, leaving the secondary casing with minimal controlled damage regardless of primary to secondary casing orientation. The Knockout 360 perforating system increases open flow area in casing to improve cement placement and assist in plugging the well.



KnockOut 360 Shaped Charges

Gun O.D. (in)[mm]	Charge Part Number	Shot Density (spf)[spm]	Phase	Casing Size (in)[mm]	Casing Weight (Ibs/ft)[kg/m]	Flow Area Per Length (in²/ft)[cm²/m]	Average Entry Hole (in)[mm]	Max Depth in Outer Casing (in)[mm]	Gun Position
5-1/8 [130]	CIR-5131-3C501	12 [39]	360°	7 [177.8]	29-32# [43.16-47.62]	9.81 [205.5]	1.02 [25.90]	0.08 [2.03]	Centralized
5-1/6 [130]	CIR-5131-3C502	12 [39]	360°	9-5/8 [244.5]	47-53.5# [69.94-79.62]	5.02 [105.3]	0.73 [18.54]	0.10 [2.54]	Centralized
2	CIR-2107-4T381	6 [34.5]	60°	2-7/8 [73.0]	6.4# [9.52]	1.81 [67.2]	0.62 [15.75]	0.145 [3.68]	Decentralized
2	CIR-2107-4C631	6 [34.5]	60°	3-1/2 [88.9]	9.3# [13.84]	0.75 [28.0]	0.40 [10.16]	0.125 [3.18]	Decentralized

Refer to gun systems catalog for 2 inch perforating systems *Reference testing regimen on outer cover

Gun Specifications 5-1/8" [130 mm] Continued

Shot Density	Shots	Phase	Part Number	Make-up Length (in)[mm]	Shot Length (in)[mm]	Weight Unloaded (lb)[kg]
12 SPF [39 SPM]	72	- - 135°	0451-C07-12D	84.00 [2133]	71.00 [1803]	
	120		0451-C11-12D	132.00 [3353]	119.00 [3023]	
	168		0451-C15-12D	180.00 [4572]	167.00 [4242]	— 29.0 lb per ft [13.2]
	240		0451-C21-12D	252.00 [6401]	239.00 [6071]	

Shot Density	Vertical Shot Spacing (in)[mm]	-
12 SPF [39 SPM]	1.0 [25.4]	End to First Scallop ←
Gun End to	First Scallop (in)[mm] 6.5 [165]	

Features

- High shot density, 360° perforation coverage
- Limited penetration perforations
- Large and consistent hole sizes
- Utilized in 5-1/8" conventional guns

Benefits

- More effective communication with annulus compared to 0/180° systems
- Minimal collateral impact on secondary casing
- Increased flow area, providing optimal cleaning and placement of cement
- Ideal for P&A applications

HARDWARE	& ASSOCIATED	PART NUMBER		
ITEMS Grooved Top Sub		5-1/8" OD 0551-000-001		
				Grooved Ta
Centralizer	Ø 5.56" 7.00" - 32# DRIFT ID 5.969	0551-152-0556		
Ring	Ø 7.98" 9-5/8" - 53.5# DRIFT ID 8.379	0551-152-0798		
Top Booster Transfer Kit		0514-500-150		
Booster Tran	sfer Kit	0514-500-160		
Booster HMX Bi-Directional		BOOSTER-HMX-600-T		
Detonating Cord		CORD-80RDX-LS-XHV-T		
80 g. (RDX LS XHV)		CORD-80RDX-LS-XHV-AIR-T		

MECHANICAL	
Nominal O.D. (in)[mm]	5-1/8 [130]
Nominal Thickness (in)[mm]	0.44 [11.2]
Typical Gun Swell (in)[mm] Ambient Liquid Conditions REF. 6/60	5.33 [135]
Min. I.D. Running Restriction (in)[mm]	5.68 [144]
Drift Gauge O.D. for Gun Body I.D. (in)[mm] using Gauge Length 12in [305]	4.19 [106]
Min. Washover Pipe Clearance: Casing Drift I.D. to Nominal Washover O.D. Washover Drift I.D. to Nominal Gun O.D.	0.38 [10] 0.31 [8]
Min. Detonating Cord Velocity (ft/s)[m/s] 6/60	24,750 [7,500]
Upper & Lower Head Connection	4-1/2" - 6 Acme
Max. Tension (lbf) [kN]	500,000 [2,224]

ENVIRONMENTAL		
Temperature Rating (°F)[°C]		325 [163]
Pressure Rating (psi)[MPa]	12 SPF	17,000 [117]

KnockOut 360 - Associated Hardware and Shaped Charges





